



Machine Specification and Data Sheet

Machine Packages SIS 6¹/₄

	SINGLE GOB		6 ¹ / ₄ DOUBLE GOB		
	B&B	P&B	B&B	P&B	NNPB
Ware Range Reference		H35110		H35104	
Max Body Diameter with VertiFlow through the bed		156 mm		121mm	
Min. Height Under Finish		120mm	115mm	105mm	
Max. Height Under Finish with VertiFlow	355mm	290mm	343mm	300mm	
Max. Finish Diameter	48mm	120mm	48mm	90mm	38mm
MACHINE FEATURES					
Control System FlexIS SIS		■		■	
Servo Gob Distributor 535		■		■	
Delivery Suspension System DSS		■		■	
Baffle Mech. 200 Series (no Pantograph)		■		■	
Funnel Mech 200 Series one way		N/A		■	
Blowhead 200 Series		N/A		■	
Quick change Plunger Mechanism 62-11018 w/o Sensor		■		■	
Quick change Accessories		N/A		■	
Stack Cooling Blank Side		■		■	
VertiFlow Blowside through the bed		■		■	
Constant Cushion Invert & Take-out Mechanism		■		■	
Conveyor		■		■	
Dual Axis Servo Pusher		■		■	
Deadplate Cooling manual adjustable		■		■	
Automatic Lubrication System		■		■	
Forming Process		■		■	
Blow & Blow		■		■	
Press & Blow		■		■	
OPTIONS					
Vaccum blow side		■		■	
Narrow Neck Press and Blow (NNPB)		■		■	
Hi/Lo Dead Plate		■		■	
Additional 16 outputs		■		■	
FlexIS ECO		■		■	

Note that selection of the options may have an impact on min./max. ware ranges. Please contact Emhart Glass for specific information.

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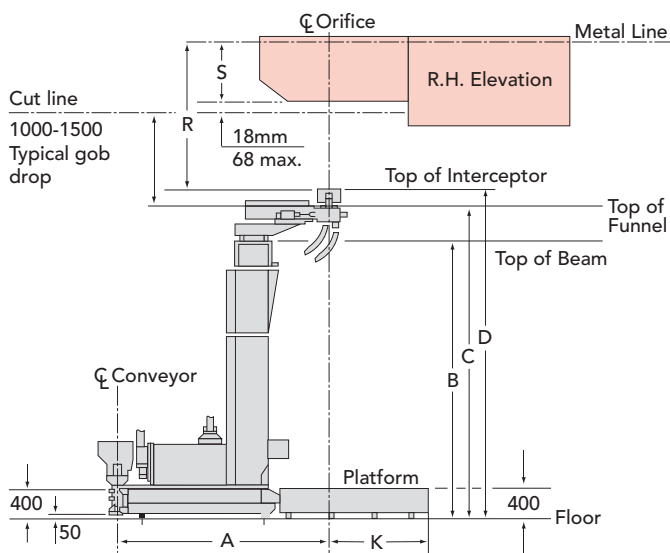
- Firm standard package specification including: Servo Feeder, Machine, Conveyor with Extension, Ware Transfer, FlexIS SIS Control with Ware Handling Control and one set of Accessories
- Available in 6, 8 and 10 section configurations

Dimension Specifications — SIS Machine Sections

Dimension	Delivery CD	6 mm	8 mm	10 mm
A			2604	2604
B			3232	3556
C	DG 4 ³ / ₈		3662	3985
D	DG 4 ³ / ₈		3813	4137
E			1168	1168
F			637	637
G			2772	3305
H			5797	6864
I			2779	3312
K			815	829
Machine weight including			kg	kg
Molds and Accessories			37'000	46'000

General Installation
Layout Drawing

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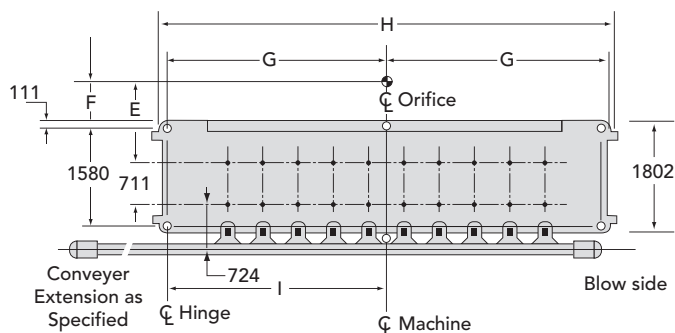


Dimension Specifications for Feeder & Spout

Feeder & Spout	S (mm)		Minimum R (mm)
	Arcuate Shear	Parallel Shear	
555 Std	414	N/A	827
555 Deep	477	N/A	890

OPTIONS

81 Std	324	708	737
81 Deep	375	759	788
503	414	822	827
515	477	889	890





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Services (see 200-1760 for detailed specification)

Media	Pressure Bar	Consumption per Section DG Nm ³ /min
Low Pressure Operating Air	2.1	1.0
High Pressure Operating Air	3.1	1.0
Forming Air (B&B)	3.1	2.4
Forming Air (P&B)	3.1	3.2
Vacuum Option	0.15 absolut	0.2 - 0.3
Cooling Air VertiFlow Blowside and Blank Stack	1200mm H ₂ O	75
Conveyor	600mm H ₂ O	12
Lubrication Oil	80	1.3 liter/day
Cooling Water	2.1	15 liter/min

Emhart Glass makes every effort to provide valid, helpful information to its customers so that our equipment will be best utilized. If you encounter information that is not correct or information which can be misunderstood or not understood, please advise Emhart Glass so that we improve this information.

All the above figures are typical values. For project requirements contact Emhart Glass Technical Service.